



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D205-633-011
Job Sheet 179824



004247

Part No: D205-633-011

Job Qty: 2 ea

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 7/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	2 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Stores/Pkg-1			JUL 06 2018
110	Packaging	2 pcs	7/18/18	7/18/18	0.00	0.00	Packaging1-2			JUL 09 2018
120	QC	2 pcs	7/18/18	7/18/18	0.00	0.00	QC4			JUL 27 2018
130	Packaging	2 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1			JUL 27 2018
135	DC	2 pcs	7/18/18	7/18/18	0.00	0.00	DC			21 JUL 27 2018
140	QC21-FG	2 Ea	7/18/18	7/18/18	0.00	0.00	QC21			21 JUL 27 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-633-011 Location:FG082
Descriptions: 135 - Photocopy bluefile & type labels per PPP205-633-011 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5007885
AN4-5A	Bolt	4 Ea (2 ea)	90-Start up Operation	5027725
AN4-6A	Bolt	4 Ea (2 ea)	90-Start up Operation	5058982
AN4-7A	Bolt	4 Ea (2 ea)	90-Start up Operation	5057520
AN5-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5056344
AN5-6A	Bolt	2 Ea (1 ea)	90-Start up Operation	5014742
D2021-101	Eyebolt	2 Ea (1 ea)	90-Start up Operation	5162445
D2022-101	Spacer	4 Ea (2 ea)	90-Start up Operation	5011656
D2022-103	Spacer	4 Ea (2 ea)	90-Start up Operation	5071112
D2562-001	Strut 19.68"	2 Ea (1 ea)	90-Start up Operation	5048413 x1
D2563	Step Weldment Assembly	2 Ea (1 ea)	90-Start up Operation	5089202
D2565-101	Strut	2 Ea (1 ea)	90-Start up Operation	5076843
D2565-103	Strut	2 Ea (1 ea)	90-Start up Operation	5076882
D2565-105	Strut	2 Ea (1 ea)	90-Start up Operation	5077805
D2565-107	Strut	2 Ea (1 ea)	90-Start up Operation	5052878
D2565-109	Strut	2 Ea (1 ea)	90-Start up Operation	5076989
D2565-111	Strut	2 Ea (1 ea)	90-Start up Operation	5072852
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5075983
MS21042L5	Nut	4 Ea (2 ea)	90-Start up Operation	5084881 x2
NAS1149D0463J	Washer	30 Ea (15 ea)	90-Start up Operation	5007900
NAS1149D0563J	Washer	8 Ea (4 ea)	90-Start up Operation	5008662

Date:

Date:

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



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Date: 07/09/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	2	298	0
	AN4-5A	4	39	0
	AN4-6A	4	1,264	0
	AN4-7A	4	142	0
	AN5-14A	2	85	0
	AN5-6A	2	15	0
	D2021-101	2	25	0
	D2022-101	4	33	0
	D2022-103	4	23	0
	D2562-001	2	4	0
	D2563	2	1	0
	D2565-101	2	4	0
	D2565-103	2	4	0
	D2565-105	2	4	0
	D2565-107	2	6	0
	D2565-109	2	4	0
	D2565-111	2	5	0
	MS21042L4	16	2,273	0
	MS21042L5	4	554	0
	NAS1149D0463J	30	3,956	0
	NAS1149D0563J	8	1,915	0

Part Specifications

Specifications could not be found.

Plex 6/22/18 9:40 AM dart.lacelle.linda

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Hell-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Hell-Access-Step™, High Gear
	X			D205-633-013	Hell-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Hell-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Hell-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

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